Amendments to the Specification:

Please, replace the paragraph which begins on line 13 of page 2 with the following amended paragraph:

Traditionally, due to the difficulty in working with elastomers or both elastomers and foam, capitals for architectural columns have not been manufactured from these materials. The process for making such capitals preferably involves rotation, as described in copending United States patent application serial no. 09/862,893, filed on 05/22/2001, which issued on June 17, 2003, as United States patent no. 6,579,481. And it is further preferable to accomplish such rotation with a machine.

Please, replace the paragraph which begins on line 8 of page 8 with the following amended paragraph:

Rotation about a third substantially orthogonal (to both the first axis and the second axis) axis, the yaw axis in the preceding examples, could be accomplished simply by attaching to table 19 a motor that provides rotary motion to the supports which hold the shaft 2 to table 19 supporting bars 20.

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